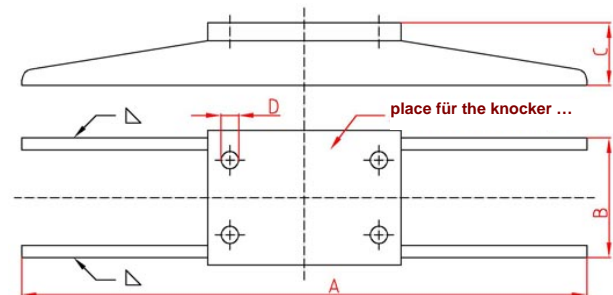


Welding Brackets for the pneumatic knockers series FKL- provide an optimal effect on the component which should be energized. The brackets could be used for round, conical and angular hoppers and silos.

The welding brackets must be welded on site and they are equipped with threaded bore holes to fix the below-mentioned knockers:

Dimensions in mm

type	for knocker	A / mm	B / mm	C / mm	D / mm	weight / kg
ASK-50	FKL-50si	380	56	42	2xM12	1,6
ASK-100	FKL-100si/mi	380	80	42	4xM12	2,3
ASK-150	FKL-150si	500	130	65	4xM12	5,6
ASK-200	FKL-200si	600	164	75	4xM16	10,1



The welding brackets are available in grounded steel or in [pickling stainless steel](#). For stainless steel types please order with ending ...-RF (f. e. ASK-100 in stainless steel = ASK-100-RF).

How to fix:

The concave fillet weld should be interrupted and there should be a distance to the corners of 10mm not welded.

There are fastening-parts kits available for the knockers. Please ask us.

We reserve the right to improve, modify or withdraw specifications or products without notice or obligation.